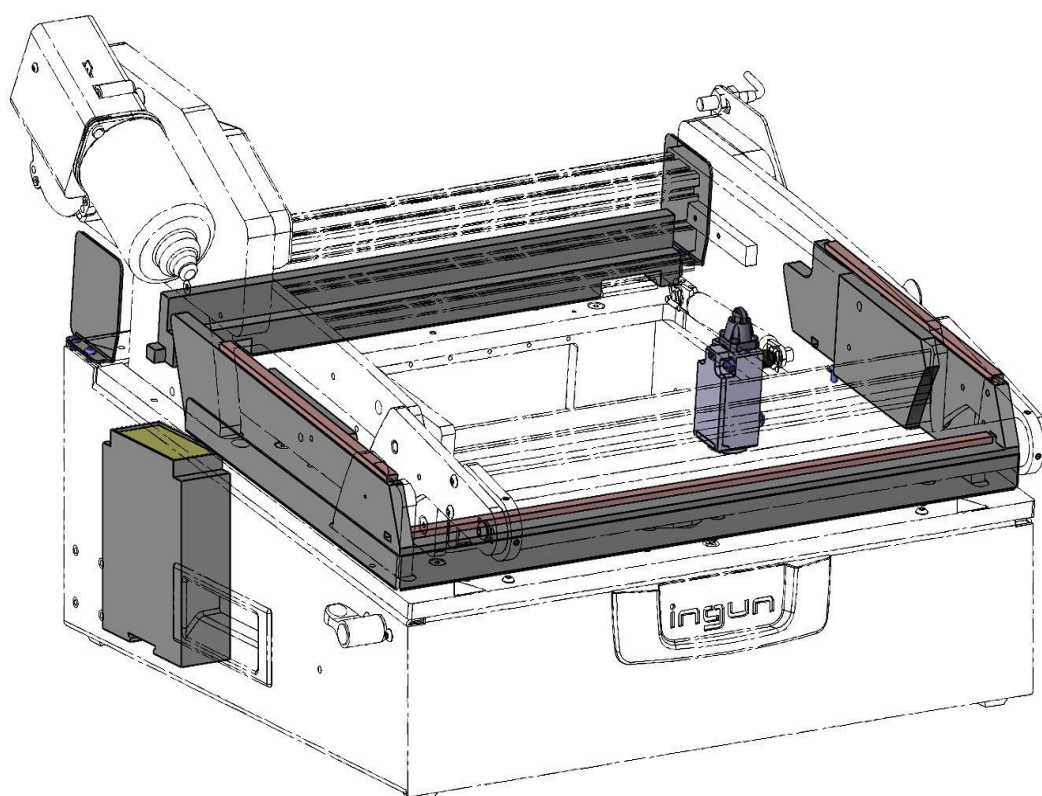


Montageanleitung

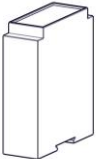
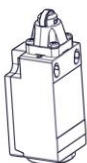
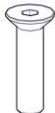
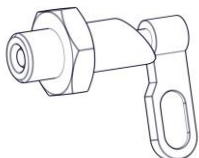
Sicherheits-Kontaktleiste – FB-SIS-SOA-MAXxxx

Assembly Instructions

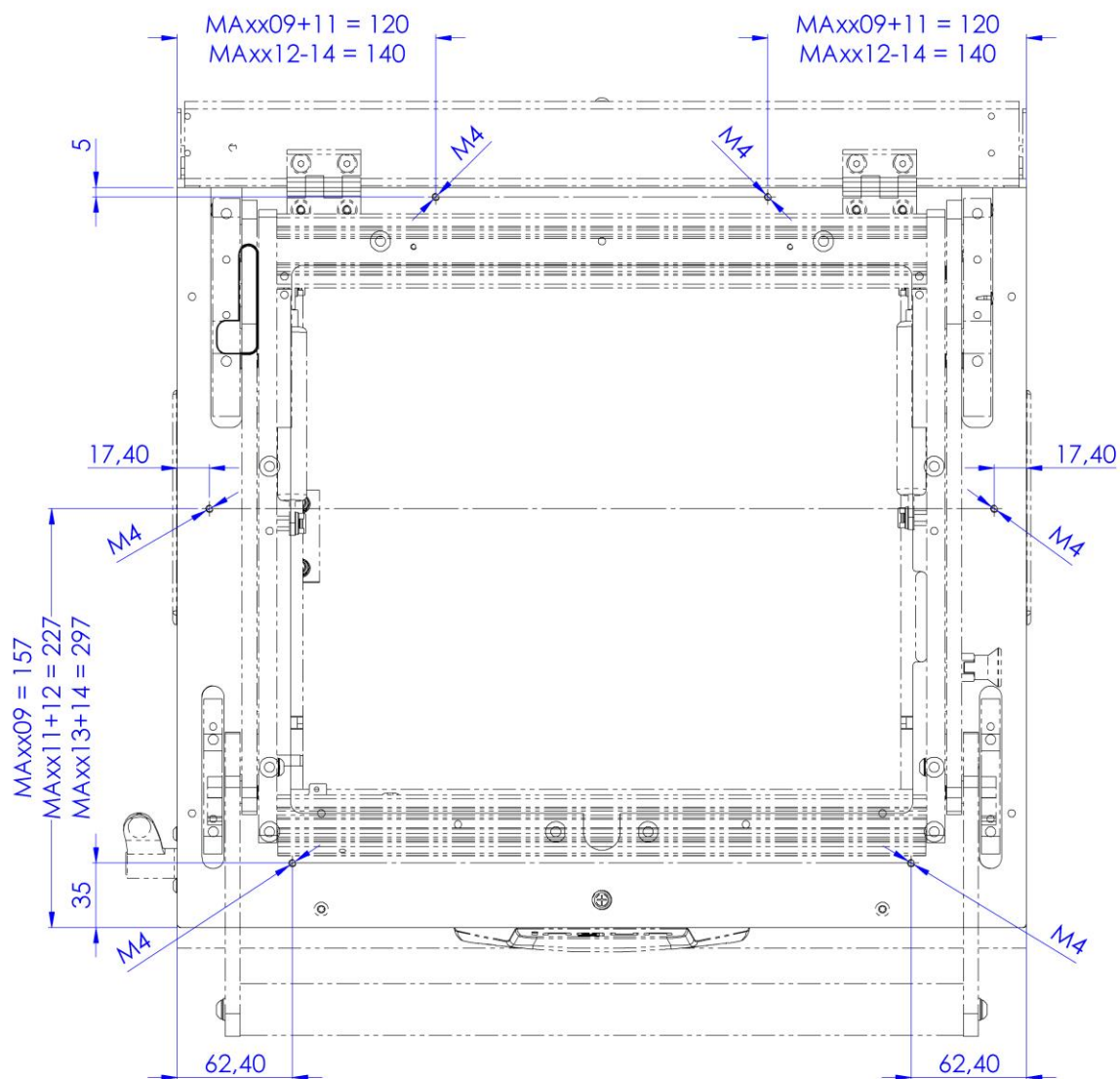
Safety switch - FB-SIS-SOA-MAXxxx



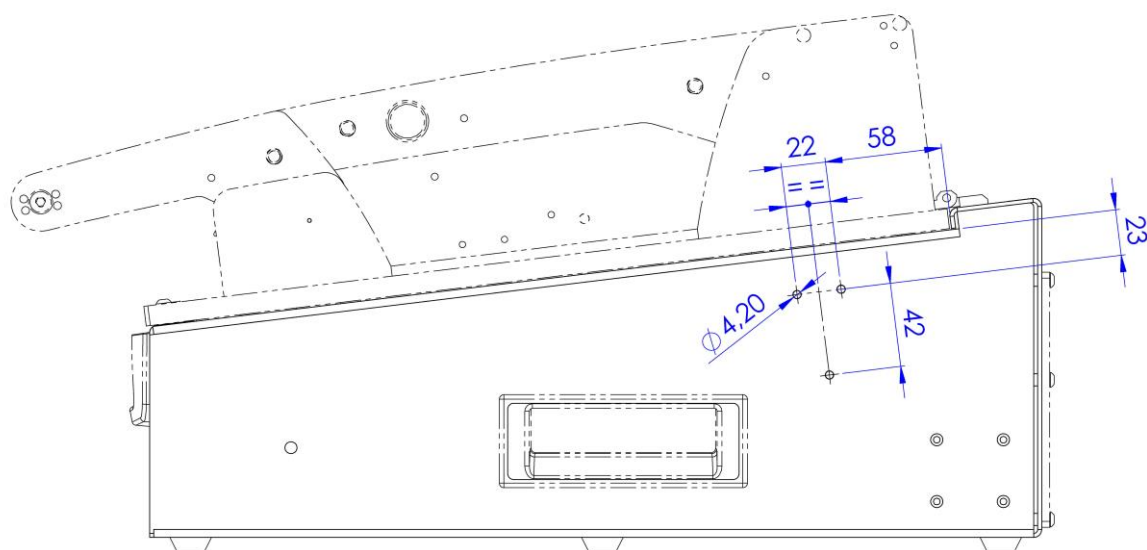
Teileliste / *Parts list*

1 1 Stück/Piece 	2 1 Stück/Piece 	3 1 Stück/Piece 
4 2 Stück/Piece 	5 1 Stück/Piece 	6 1 Stück/Piece 
7 2 Stück/Piece  Abstandsrolle 6,2 x 7	8 3 Stück/Piece  DIN 125 - 4,3	9 3 Stück/Piece  DIN 934 - M4
10 2 Stück/Piece  ISO 7380 - M4 x 35 - T20	11 1 Stück/Piece  ISO 7380 - M4 x 10 - T20	12 10 Stück/Piece  ISO 7380 - M4 x 6 - T20
13 1 Stück/Piece  ISO 14579 - M4 x 8 T20	14 2 Stück/Piece  DIN 7991 - M5 x 20	15 1 Stück/Piece  ISO 8734 - 2 x 10
16 		

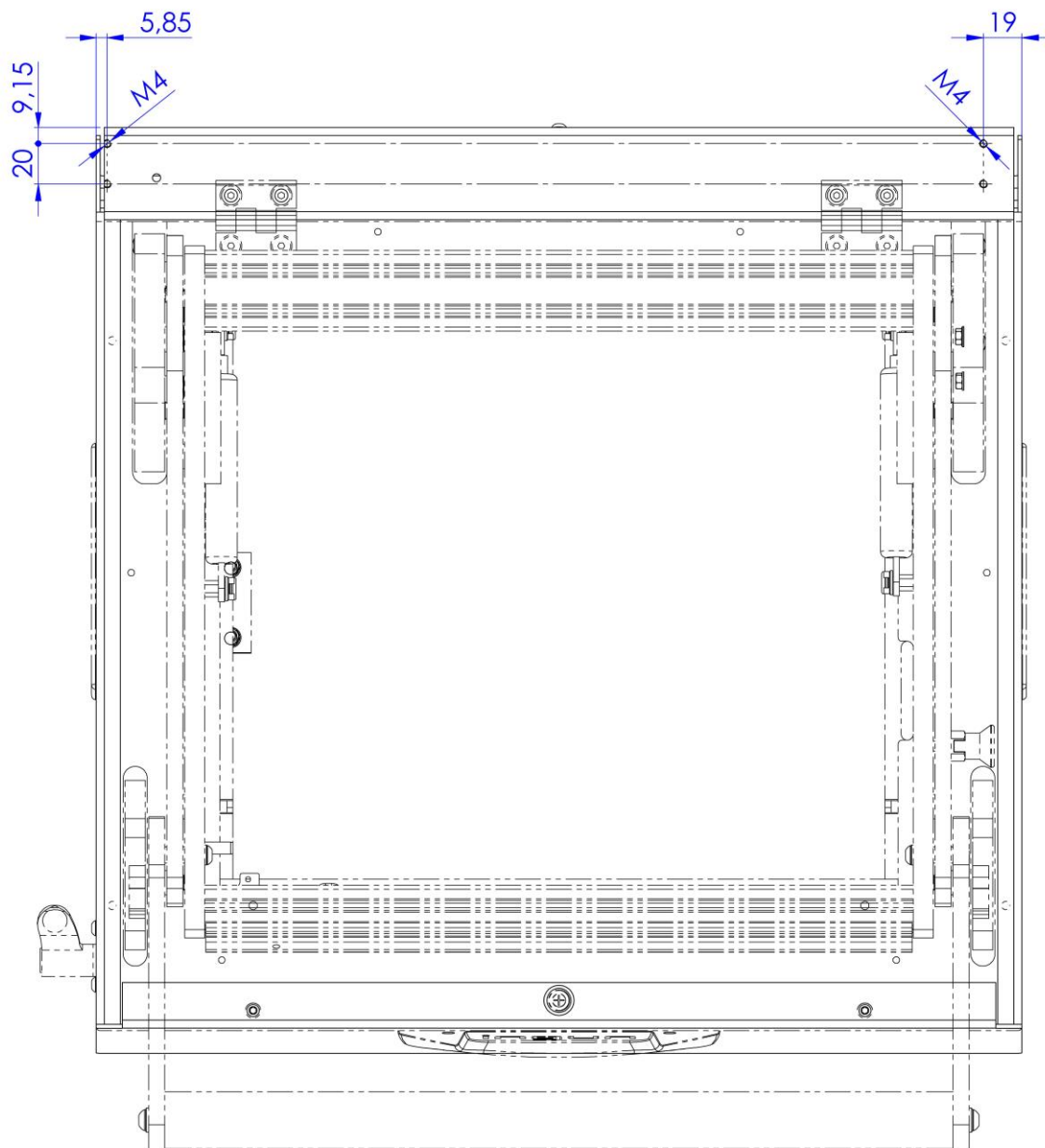
1) Bearbeitung Montageplatte / Processing mounting plate



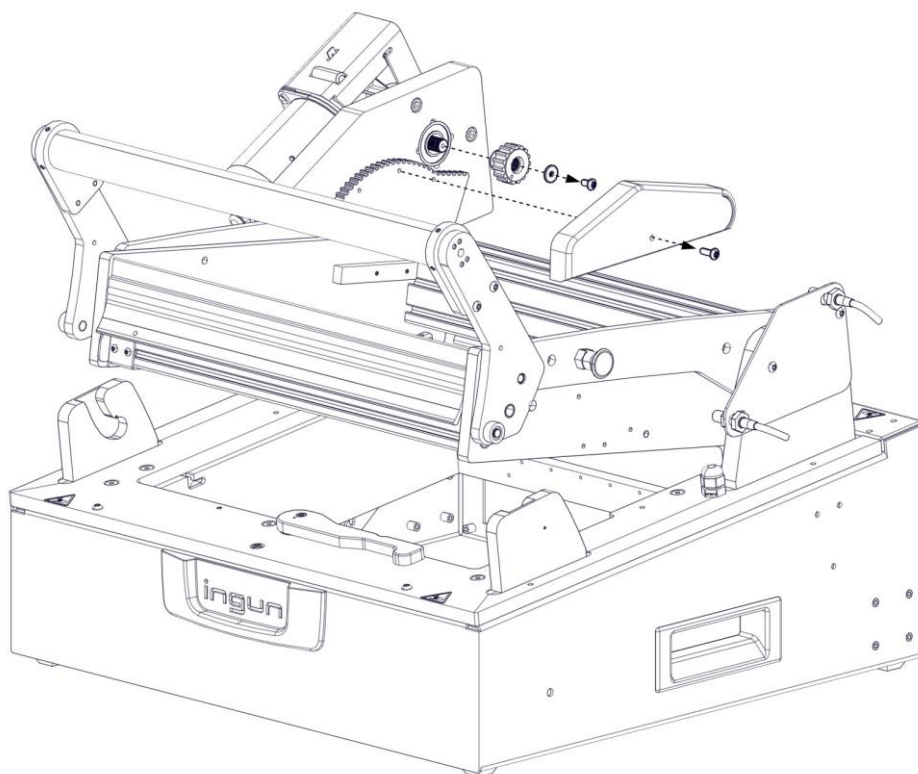
2) Bearbeitung Gehäuse seitlich / Processing of housing on the side



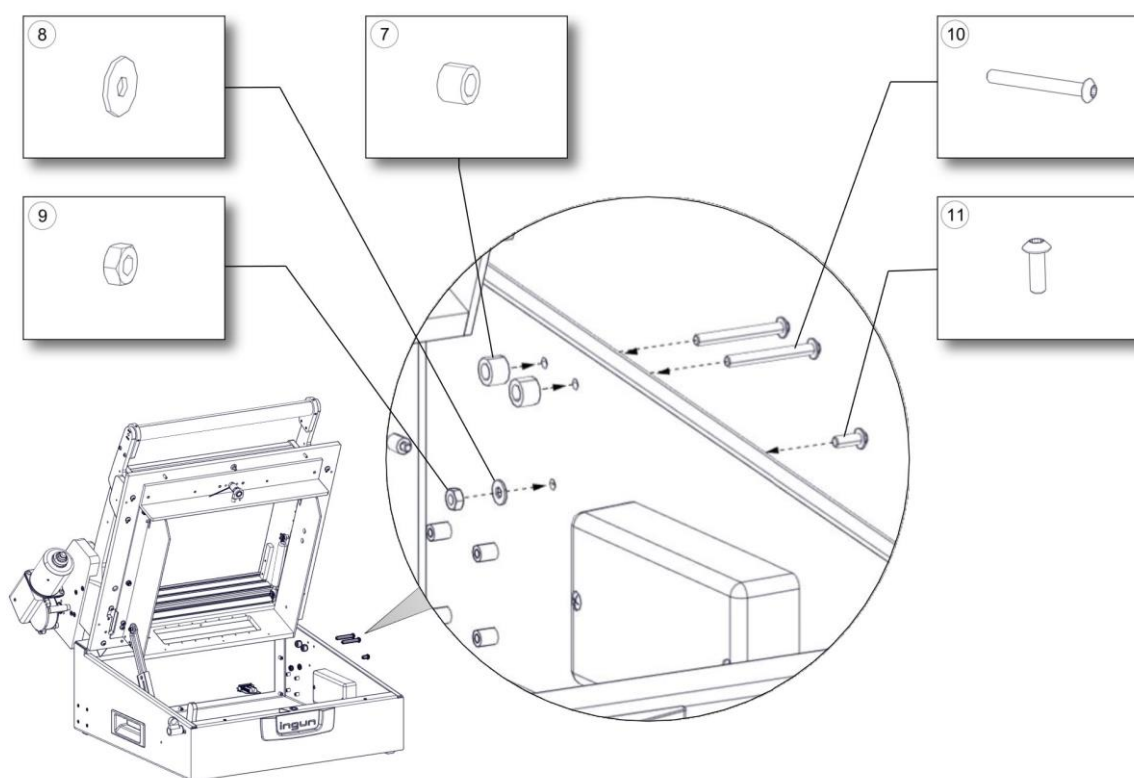
3) Bearbeitung Gehäuse oben / Processing of the housing at the top



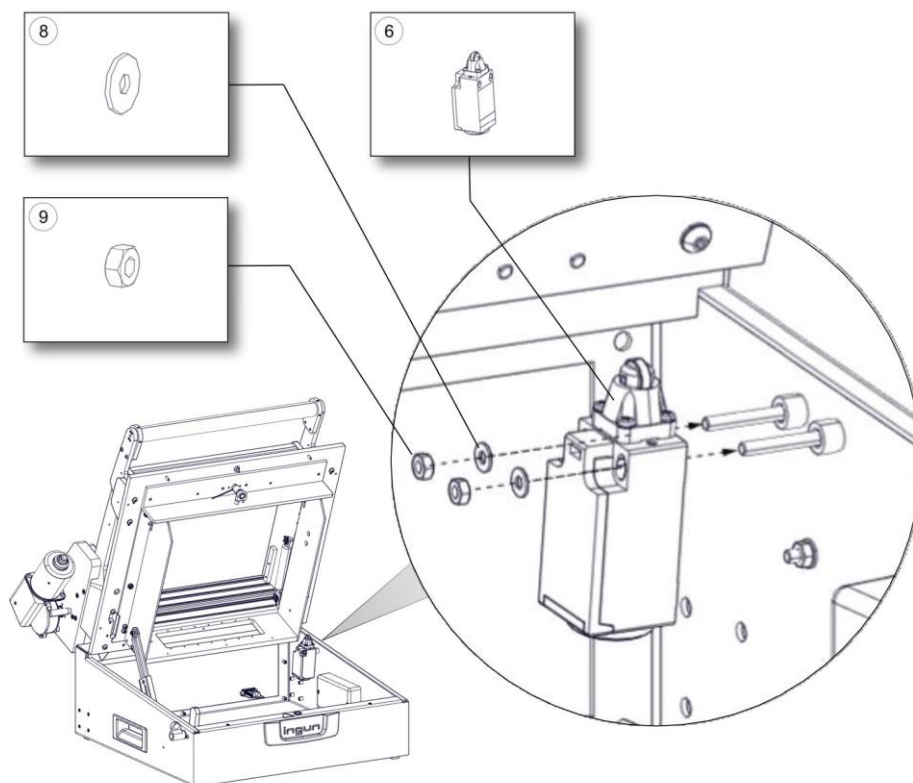
4) Zahnrad für freie Bewegung entfernen
Remove gear wheel for free movement



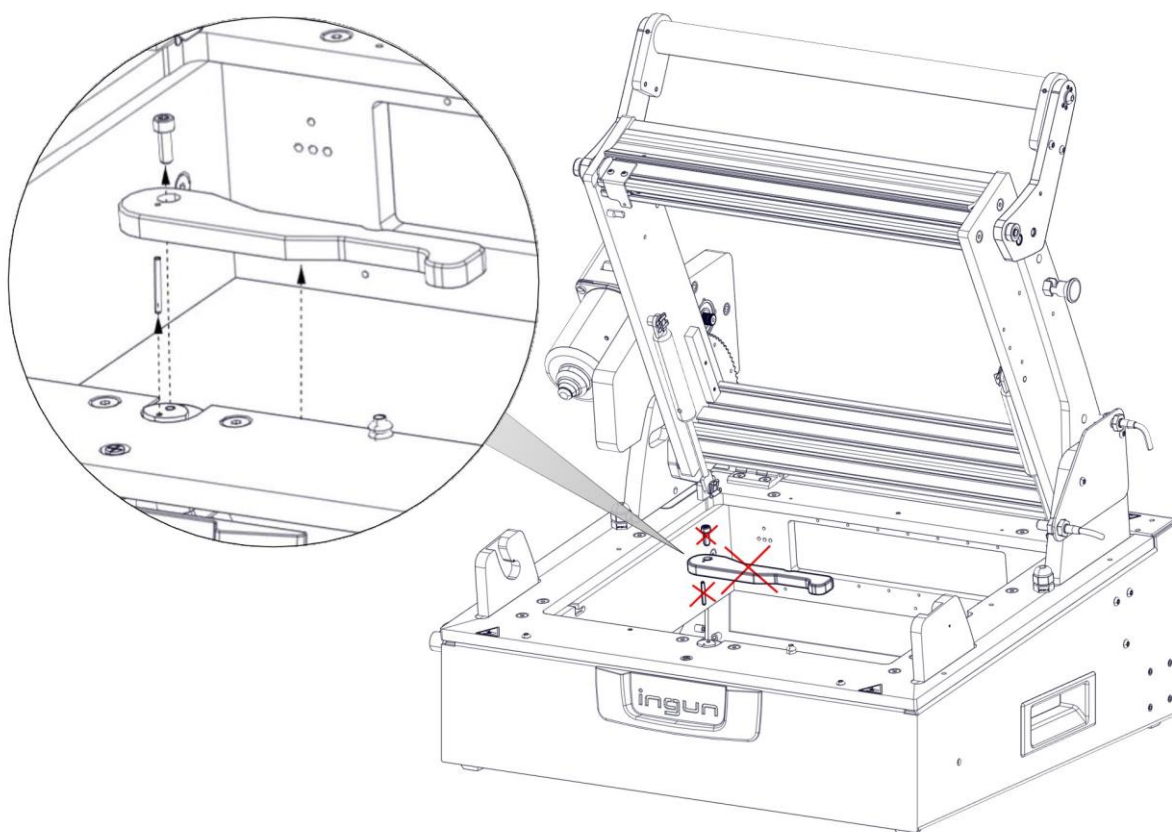
5)



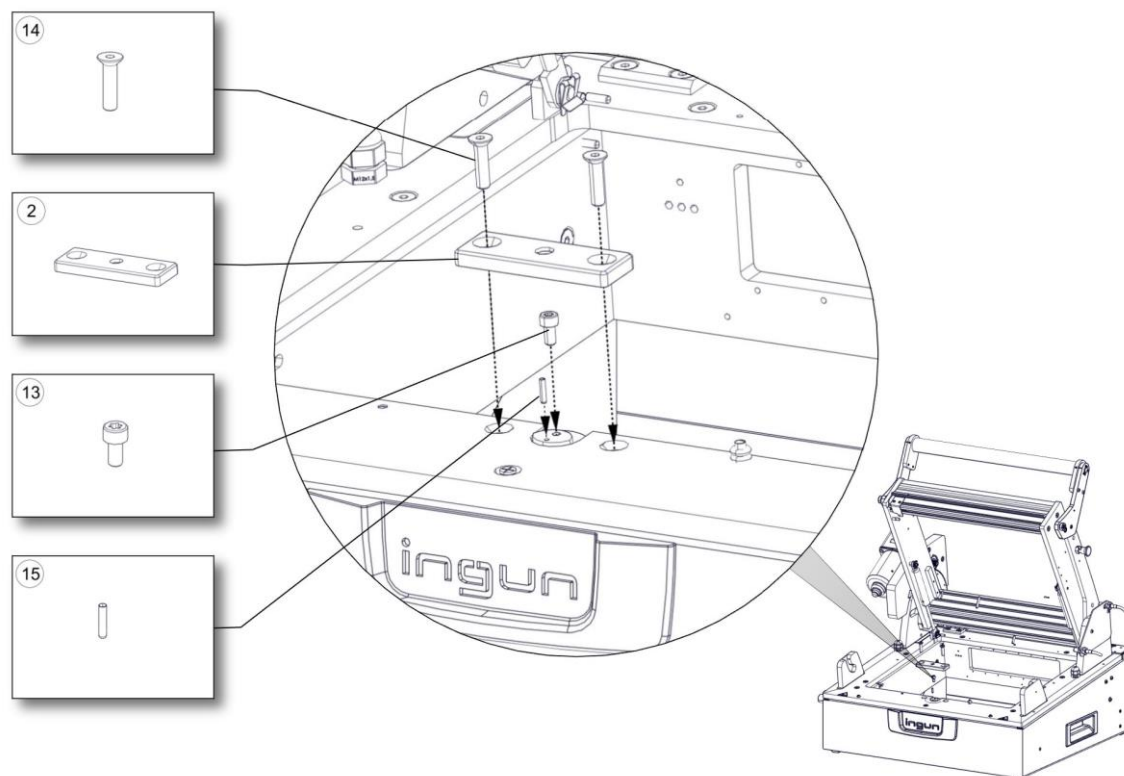
6)



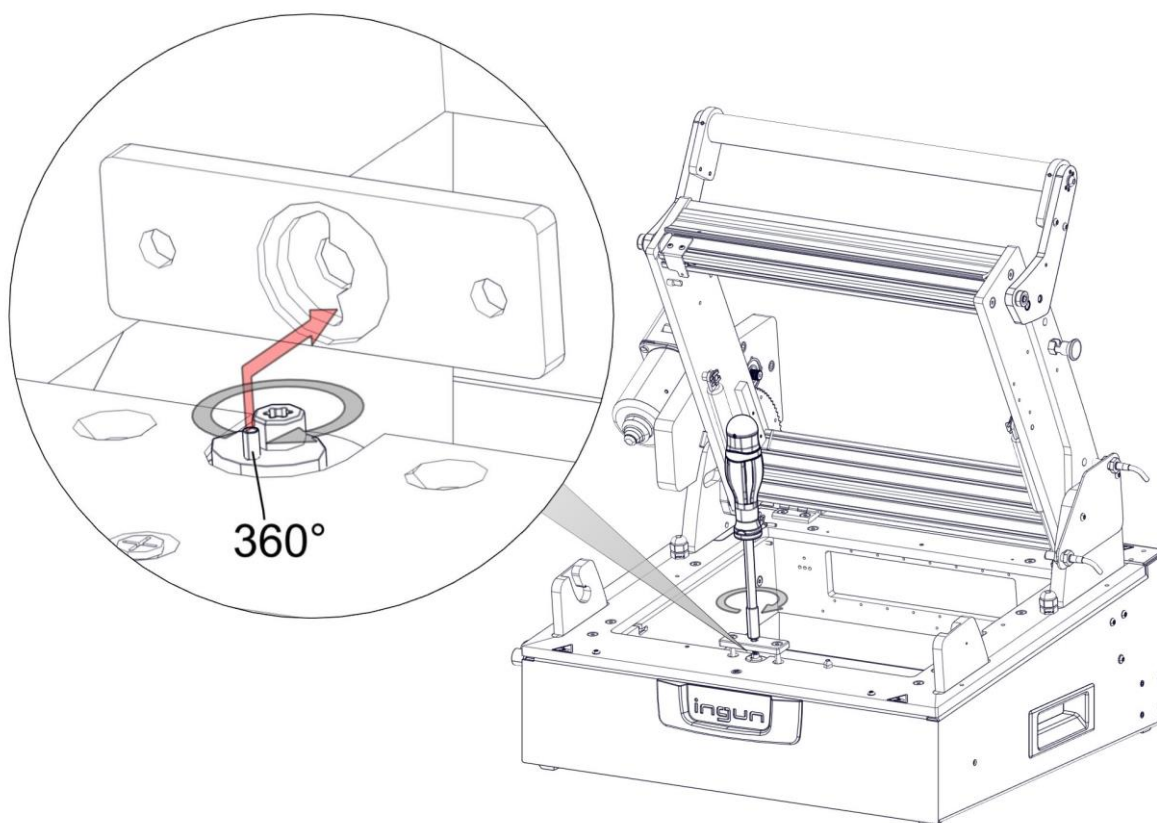
7)



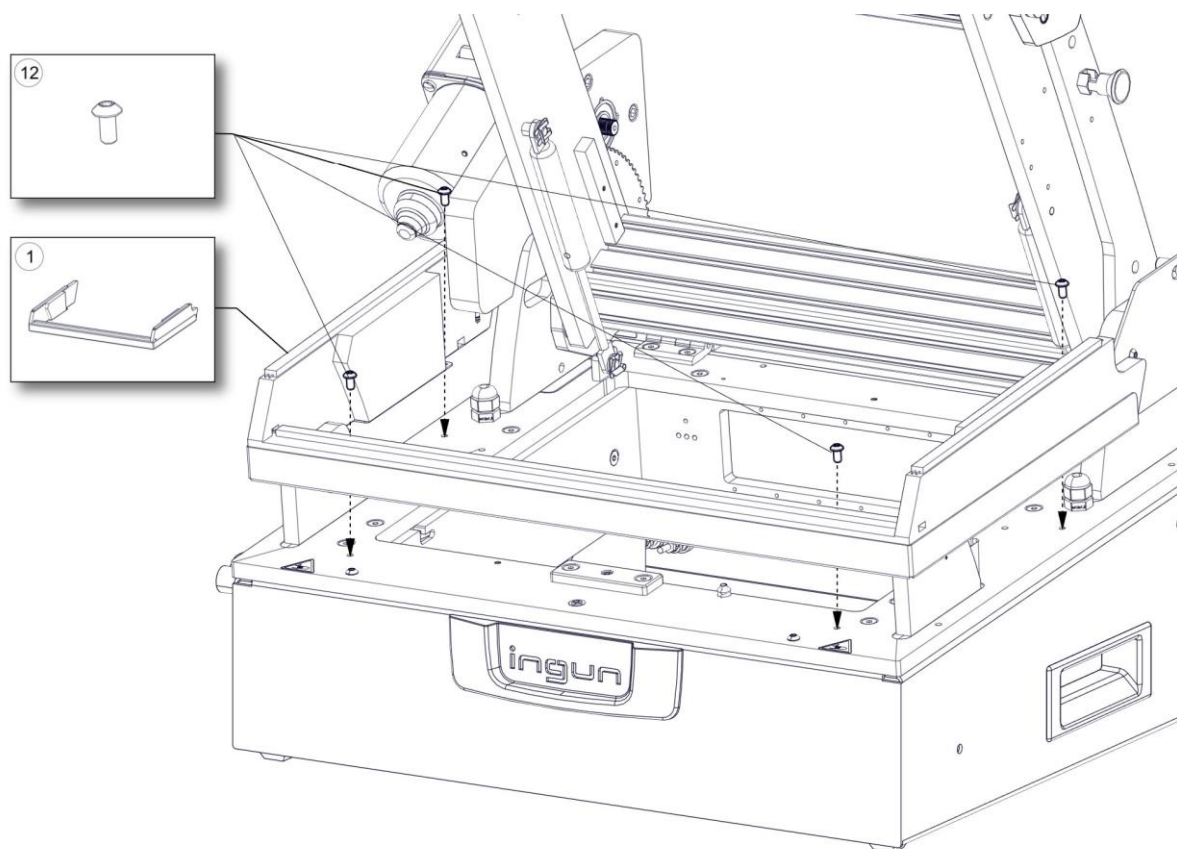
8)



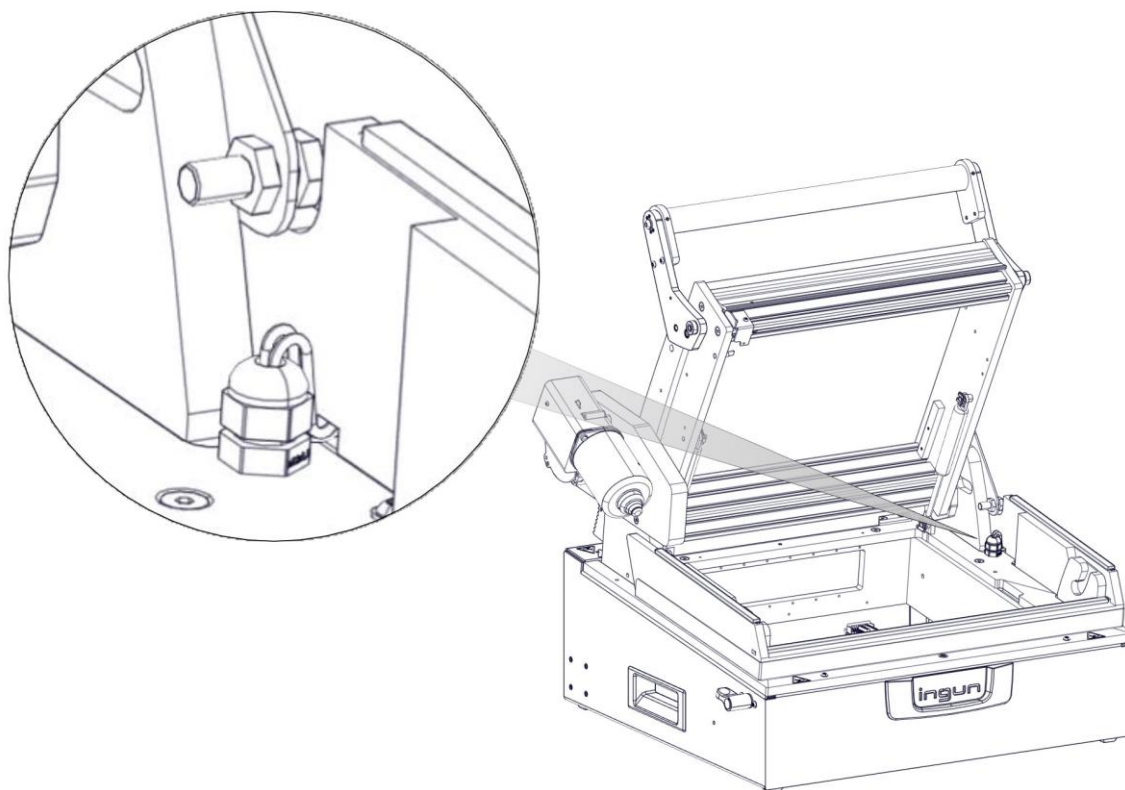
9) **Vorspannen der Feder für den Exzenter**
Pre-load the spring for the eccentric tappet



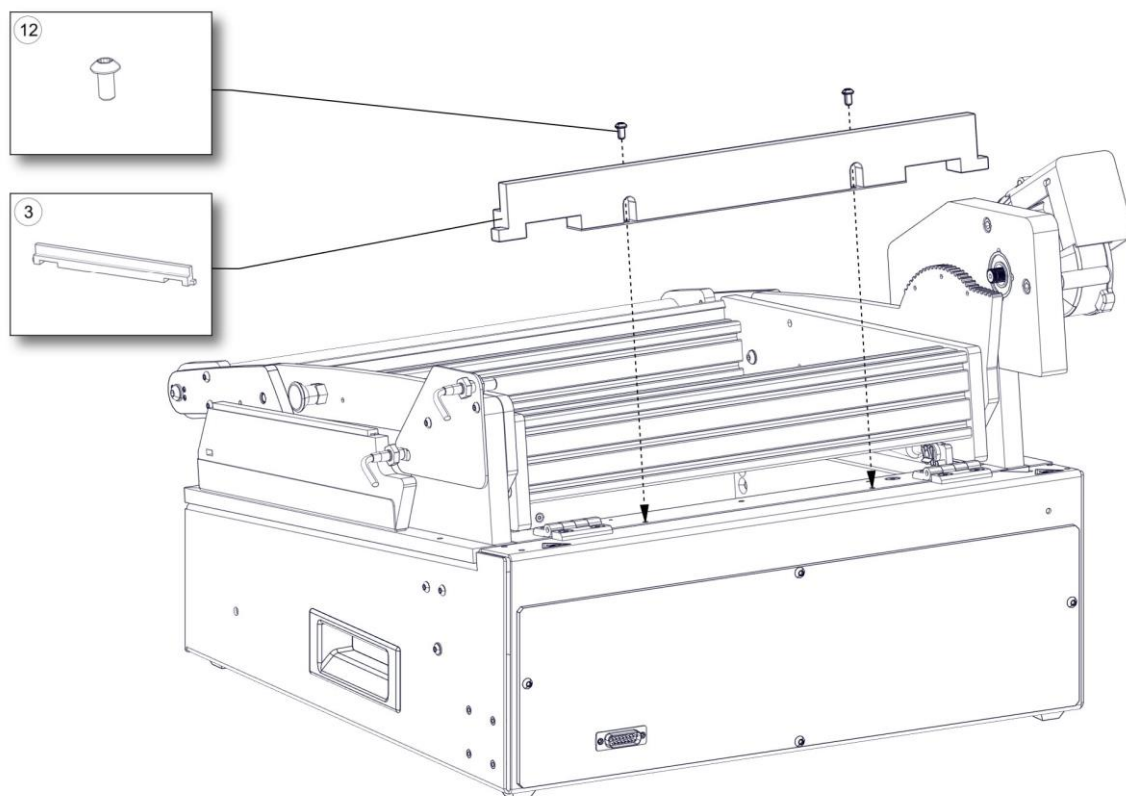
10)



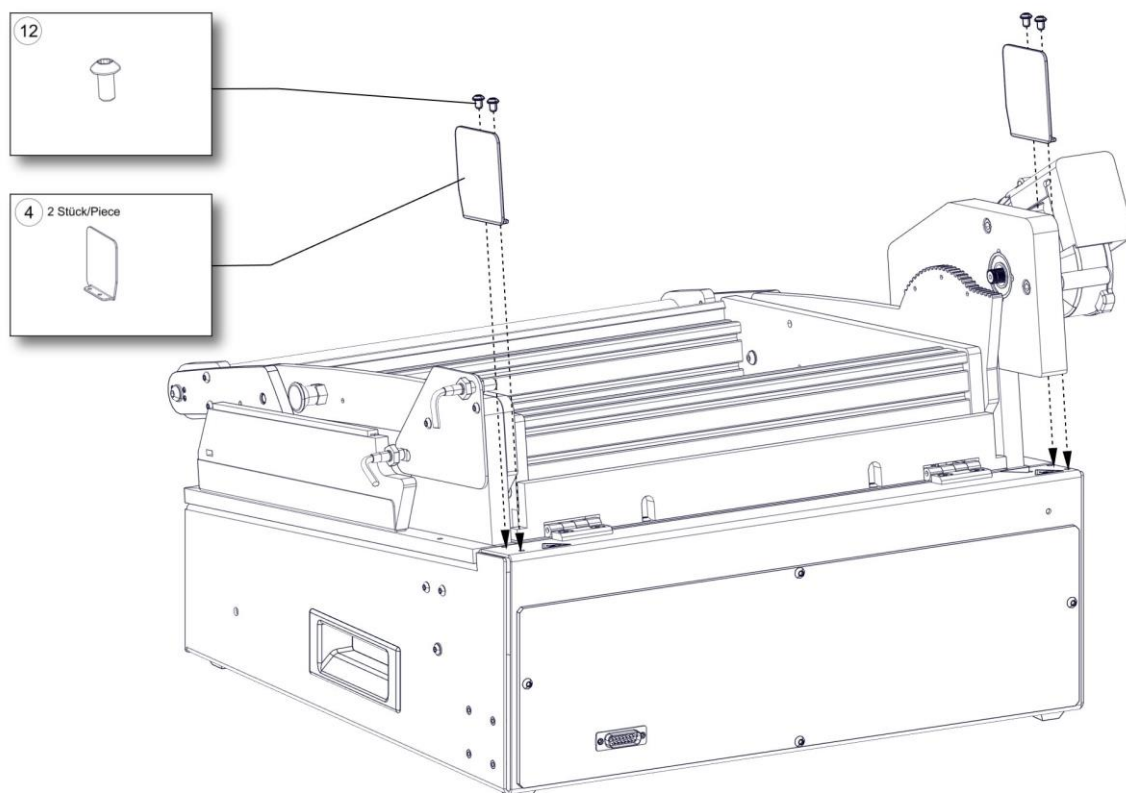
11)



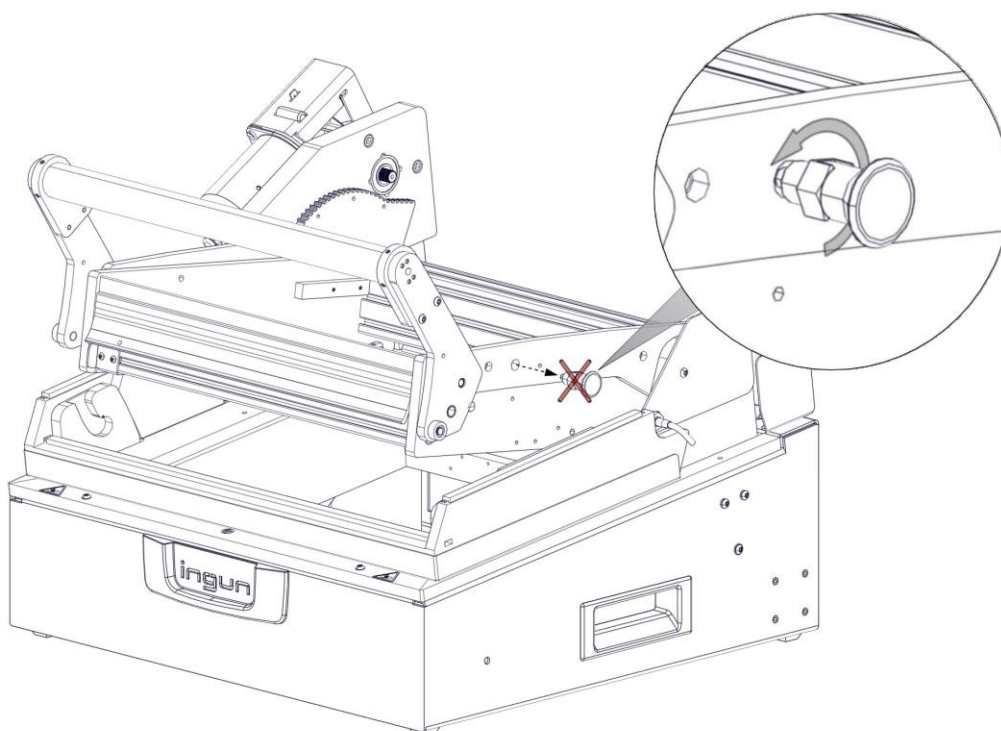
12)



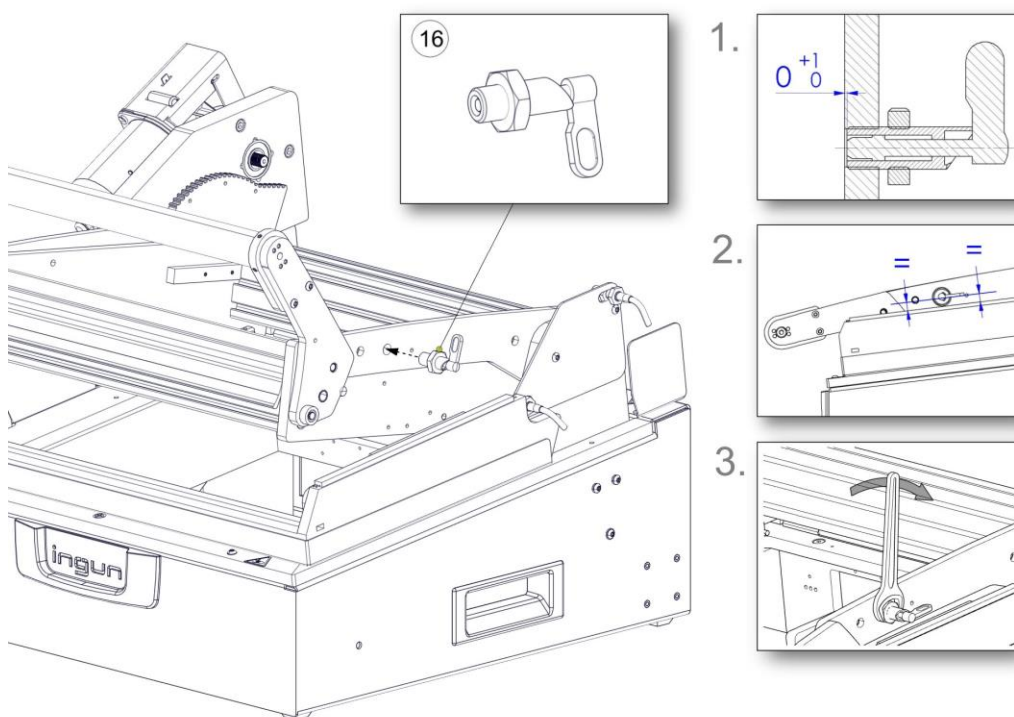
13)



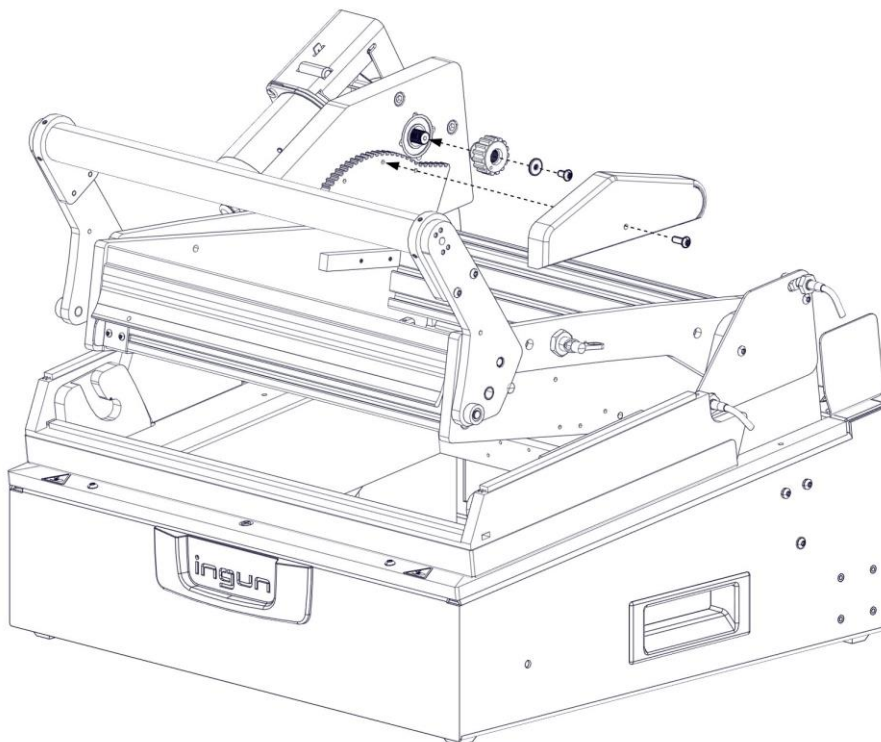
14)



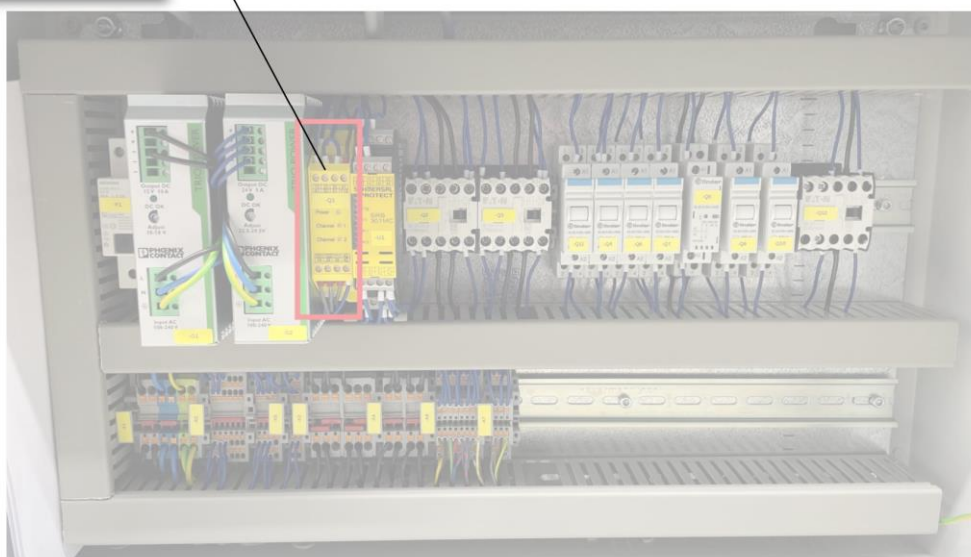
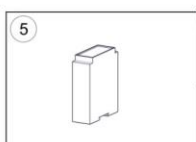
15)



- 16) Nach Montage des Zahnrads ist der Prüfadapter betriebsbereit**
After mounting the gear wheel, the test fixture is ready for operation

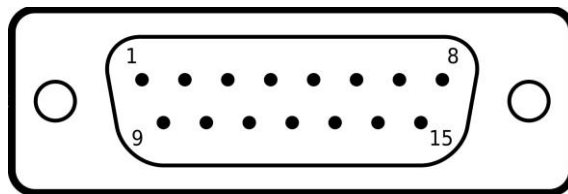


- 17) Steuerung nach Referenzdesign INFO-4594 /**
Controller based on reference design INFO-4594

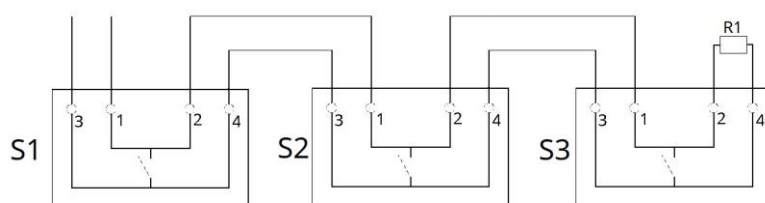


18)

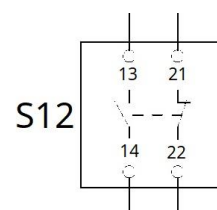
D-SUB 15 pol.



Sicherheits-Schaltleiste /
Safety edge



Schalter Montageplatte /
Switch mounting plate



D-SUB-Pin 7	S12-13
D-SUB-Pin 8	S12-14
D-SUB-Pin 9	S12-21
D-SUB-Pin 10	S12-22
D-SUB-Pin 11	S1-1
D-SUB-Pin 12	S1-3

